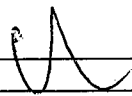



Date: Thursday, 08/03/2007 9:03:24 AM  
User: Linda Lacelle











# Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BEARING OVERHAUL KIT
<b>Job Number</b>	: 31097	<b>Part Number</b>	: D412694017
<b>Estimate Number</b>	: 12392	<b>Drawing Number</b>	: IIN D412-694 REV B
<b>P.O. Number</b>	:	<b>Project Number</b>	: N/A
<b>This Issue</b>	: 08/03/2007	<b>Drawing Revision</b>	: B
<b>Prsht Rev.</b>	: NC	<b>Material</b>	:
<b>First Issue</b>	: / /	<b>Due Date</b>	: 08/03/2007
<b>Previous Run</b>	: 27838	<b>Qty:</b>	2
<b>Written By</b>	: 	<b>Um:</b>	Each
<b>Checked &amp; Approved By</b>	: 		
<b>Comment</b>	: Est Rev:A New Issue 06-04-21 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		 (2)
	Comment: Photocopy bluefile & type labels per PPPD412-694-017 CHG001 KS 07-03-08	
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit MF. 07-03-08- (2)	
3.0	D312121	Bolt
		
	Comment: Qty.: 7.0000 Each(s)/Unit Total: 14.0000 Each(s) Bolt Batch: B 28835 x 2mx, UB 29698 x 12mx. ✓ MF. 07-03-08	
4.0	D3121241	Bearing Assembly
		
	Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s) Bearing Assembly Batch: B 30242 ✓ MF. 07-03-08	
5.0	D31373	Guide
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Guide Batch: B 29830. ✓ MF. 07-03-08	

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING OVERHAUL KIT

Job Number: 31097

Part Number: D412694017

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31375

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: B 30344 ✓

MF. 07-03-08

7.0

D3183045

Bearing Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing Assembly

Batch: B 27731 ✓

MF. 07-03-08

8.0

MS24694S101

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

B 103338 ✓

MF. 07-03-08

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

LC 7/3/08 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-017

Location:

PPP Rev: DRAFT

LC 7/3/08 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

LC 7/3/08 (2)

Job Completion



LC 57.03.08